



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

Gloss Black

D3488-041
Job Sheet 169883-A



Part No: D3488-041

Job Qty: 1 ea

Part Name: Blade Fitting LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/7/18

Job Tracking No:

Due Date: 1/12/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG DSK101 REV D, D3488 REV B IPP Rev:A New Issue 06-02-28 JLM IPP Rev:B As per Rev B 06-03-30
JLM IPP Rev:C Now On Doosan Lathe JLM Verified BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
150	HandFinish	1 pcs		1/11/18	0.00	0.03	HandFinish1		AS MAR 2 5 2018
160	Powdercoat	1 pcs		1/12/18	0.00	0.03	Powdercoat1		AS MAR 2 5 2018
170	QC	1 pcs		1/12/18	0.00	0.00	QC3		11 MAR 2 6 2018
180	HandFinish	1 pcs		1/12/18	0.00	0.00	HandFinish4		9-89 MAR 18-3-20
190	QC	1 pcs		1/12/18	0.00	0.00	QC5		BA 18-3-20
200	Packaging	1 pcs		1/12/18	0.00	0.00	Packaging3-1		18-3-24
210	QC21-SA	1 Ea		1/12/18	0.00	0.00	QC21		MA 18/03/26

Part Op 160 - START TIME: _____ Primer 138747 Paint 138823

Descriptions: 180 - Install Inserts as per Dwg D3488

200 - LOCATION : FP001

DAS
21
9-89

MAR 7 7 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
ALS7-1032-225	Insert	4 Ea (4 ea)	180-HandFinish	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
180-HandFinish	ALS7-1032-225	4	1,078	0

Part Specifications



Container No: S048738



Part: D3488 - 041

Job No: 169883 - A

Serial No/Batch: S040145

Revision:
Inspector:

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3 10:51 AM dart.lacelle.linda

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QS1042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								